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Process For The Preparation Of Stable Polymer Concentrates

- [0001] The present invention relates to a process for preparing concentrates comprising polymers based on acryloyldimethyltaurine and its salts, obtainable by polymerizing acryloyldimethyltaurine and/or acryloyldimethyltaurates in the presence of one or more olefinic comonomers, polymeric additives and components having functional groups.
- [0002] The application WO 02/44231 describes a novel class of polymers based on acryloyldimethyltaurine or its salts. These polymers cover a broad range of performance properties and may be used as thickeners, bodying agents, emulsifiers, dispersants, lubricants, conditioners and/or stabilizers in cosmetic, dermatological and pharmaceutical compositions.
- [0003] The copolymers based on acryloyldimethyltaurine or its salts, prepared preferably by precipitation polymerization, according to the prior art are pulverulent substances having performance disadvantages resulting therefrom. Pulverulent substances harbor the fundamental risk of a dust explosion, and the storage stability of the powders is additionally impaired by hygroscopicity.
- [0004] For the processing and use of the pulverulent products, the dissolution procedure (preference is given to incorporating the polymers into aqueous media) is usually very time-consuming. The dissolution procedure of the pulverulent components may, depending on the batch size, take one hour or more. In addition, incomplete dissolution/swelling of the pulverulent products is frequently observed, which leads to a reduction in the quality and stability of the end formulation (lump formation). In addition, special stirring and dispersing apparatus is

generally required in the processing and use of the pulverulent products, in order to dissolve or to disperse the polymers of acryloyldimethyltaurine or its salts in the compositions.

- [0005] A further problem arises in the preparation of hydrophobically modified polymers having a high fraction of hydrophobic side chains. As soon as the proportion by weight of the hydrophobic side chains exceeds a critical value (typically > 50% by weight), an isolation of the resulting polymers can only be realized with difficulty as a consequence of the amorphous, waxlike consistency. This means that a precipitation polymerization is also ruled out in this case as a consequence of the solubility in organic solvents.
- [0006] It is an object of the present invention to develop a one-pot process for preparing polymer concentrates comprising polymers based on acryloyldimethyltaurine or its salts in highly concentrated liquid or liquid-disperse form having a very high polymer content and low viscosity with simultaneously high stability of the solution or dispersion in a cosmetically and pharmaceutically acceptable matrix.
- [0007] It has been found that, surprisingly, storage-stable and thermally stable concentrates may be prepared from polymers described below containing units of acryloyldimethyltaurine or its salts by adding, after the polymerization reaction, a solvent whose boiling point is higher than the boiling point of the polymerization medium or solvent used for the polymerization, and subsequently removing the lower-boiling polymerization medium or solvent, optionally at a pressure which is reduced compared to atmospheric pressure, and optionally at a temperature which is elevated compared to room temperature (25°).
- [0008] The present invention provides a process for preparing a concentrate in

liquid or liquid-disperse form, comprising

I) from 5 to 80% by weight, preferably from 20 to 60% by weight, more preferably from 30 to 40% by weight, of a polymer obtainable by free-radically polymerizing acryloyldimethyltaurine and/or acryloyldimethyltaurates [component A)] in the presence of one or more substances selected from one or more of the components D) to G), and optionally additionally in the presence of one or more further substances, component

D) consisting of at least monofunctional silicon-containing substances capable of free-radical polymerization,

E) consisting of at least monofunctional fluorine-containing substances capable of free-radical polymerization,

F) consisting of olefinically mono- or polyunsaturated, optionally crosslinking macromonomers which each have at least one oxygen, nitrogen, sulfur or phosphorus atom and a number-average molecular weight greater than or equal to 200 g/mol, the macromonomers not being silicon-containing substances as per component D) or fluorine-containing substances as per component E), and

G) consisting of polymeric additives having number-average molecular weights of from 200 g/mol to 10^9 g/mol,

II) from 20 to 95% by weight, preferably from 30 to 80% by weight, more preferably from 40 to 60% by weight, of an organic solvent or solvent mixture,

III) from 0 to 60% by weight of an emulsifier, preferably 0% by

weight of emulsifier, for polymer concentrates having a high fraction of hydrophobic side chains and preferably from 5 to 40% by weight, more preferably from 10 to 20% by weight, of an emulsifier for polymer concentrates having a low fraction of hydrophobic side chains, and

IV) from 0 to 30% by weight, preferably from 0 to 10% by weight, more preferably from 0 to 5% by weight, of water,

which comprises

a) effecting the polymerization of acryloyldimethyltaurine and/or acryloyldimethyltaurates in the presence of at least one substance or a plurality of substances selected from one or more of the components D) to G) and optionally in the presence of one or more further substances by a free-radical polymerization reaction, preferably by solution polymerization, gel polymerization, by an emulsion process, precipitation process, high pressure process or suspension process, in a polymerization medium which behaves very substantially inertly with respect to free-radical polymerization reactions and permits the formation of high molecular weights, preferably water and lower, tertiary alcohols or hydrocarbons having from 3 to 30 carbon atoms, more preferably t-butanol,

b) adding a higher-boiling solvent or solvent mixture, and also optionally emulsifier and/or water to the mixture of polymer and polymerization medium obtained from step a), the boiling point of the higher-boiling solvent added being at least 10°C higher than that of the polymerization medium used for the polymerization, and

c) removing the lower-boiling solvent or solvent mixture, optionally at a pressure which is reduced compared to atmospheric pressure and

optionally at a temperature which is elevated compared to room temperature (25°C).

- [0009] The present invention further provides the concentrates which have been prepared by the process according to the invention.
- [00010] The acryloyldimethyltaurates may be the inorganic or organic salts of acryloyldimethyltaurine (acrylamidopropyl-2-methyl-2-sulfonic acid). Preference is given to the Li^+ , Na^+ , K^+ , Mg^{++} , Ca^{++} , Al^{+++} and/or NH_4^+ salts. Preference is likewise given to the monoalkylammonium, dialkylammonium, trialkylammonium and/or tetraalkylammonium salts, and the alkyl substituents of the amines may each independently be $(\text{C}_1\text{-C}_{22})$ -alkyl radicals or $(\text{C}_2\text{-C}_{10})$ -hydroxyalkyl radicals. Preference is also given to mono- to triethoxylated ammonium compounds having a differing degree of ethoxylation. Mixtures of two or more of the abovementioned representatives are likewise within the scope of the invention. The degree of neutralization of acryloyldimethyltaurine may be between 0 and 100%; particular preference is given to a degree of neutralization of above 80%.
- [00011] Based on the total mass of the polymers, the content of acryloyldimethyltaurine or acryloyldimethyltaurates is at least 0.1% by weight, preferably from 20 to 99.5% by weight and more preferably from 50 to 98% by weight.
- [00012] Suitable polymerizable silicon-containing substances of component D) are any at least monoolefinically unsaturated compounds which are capable of free-radical polymerization under the reaction conditions selected in each case. The distribution of the individual silicone-containing monomers over the polymer chains being formed does not necessarily have to be random. The formation of, for example, block

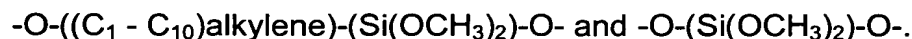
(including multiblock) or gradient-like structures is also within the scope of the invention. Combinations of two or more different silicone-containing representatives are also possible. The use of silicone-containing substances having two or more polymerization-active groups leads to the construction of branched or crosslinked structures.

[00013] Preferred silicone-containing substances are those of the formula (I)



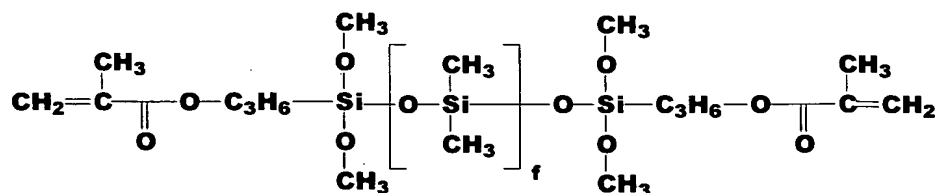
[00014] In this formula, R^1 is a polymerizable radical from the group of the vinylically unsaturated compounds which are suitable for constructing polymeric structures by a free-radical route. R^1 is preferably a vinyl, allyl, methallyl, methylvinyl, acryloyl ($CH_2=CH-CO-$), methacryloyl ($CH_2=C[CH_3]-CO-$), crotonyl, senecionyl, itaconyl, maleyl, fumaryl or styryl radical.

[00015] To bond the silicone-containing polymer chain to the reactive end group R^1 , a suitable chemical bridge Z is required. Preferred bridges Z are $-O-$, $-O-((C_1-C_{50})alkylene)-$, $-O-((C_6-C_{30})arylene)-$, $-O-((C_5-C_8)cycloalkylene)-$, $-O-((C_1-C_{50})alkenylene)-$, $-(polypropylene\ oxide)_n-$, $-(polyethylene\ oxide)_o-$, $-(polypropylene\ oxide)_n-polyethylene\ oxide)_o-$, where n and o are each independently numbers from 0 to 200, and the distribution of the EO/PO units may be random or in blocks. Also suitable as bridging moieties Z are

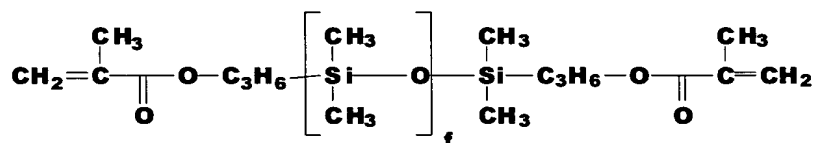


[00016] The polymeric middle section is represented by silicone-containing repeating units.

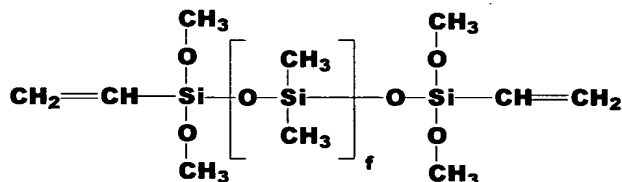
- [00017] The R^3 , R^4 , R^5 and R^6 radicals are each independently $-\text{CH}_3$, $-\text{O}-\text{CH}_3$, $-\text{C}_6\text{H}_5$ or $-\text{O}-\text{C}_6\text{H}_5$.
- [00018] The R^8 and R^9 radicals are each independently $-\text{CH}_3$, $-\text{O}-\text{CH}_3$, $-\text{C}_6\text{H}_5$, $-\text{O}-\text{C}_6\text{H}_5$ or $-\text{O}-\text{Si}(\text{CH}_3)_3$.
- [00019] The indices w and x each represent stoichiometric coefficients which are each independently from 0 to 500, preferably from 10 to 250.
- [00020] The distribution of the repeating units over the chain may not only be purely random, but also in blocks, alternating or gradient-like.
- [00021] R^2 may either symbolize an aliphatic, olefinic, cycloaliphatic, arylaliphatic or aromatic ($\text{C}_1\text{-C}_{50}$) hydrocarbon radical (linear or branched) or be $-\text{OH}$, $-\text{NH}_2$, $-\text{N}(\text{CH}_3)_2$ or $-\text{R}^7$, or be the structural unit $[-\text{Z}-\text{R}^1]$ where Z and R^1 are each as defined above. R^7 represents further Si-containing moieties. Preferred R^7 radicals are $-\text{O}-\text{Si}(\text{CH}_3)_3$, $-\text{O}-\text{Si}(\text{Ph})_3$, $-\text{O}-\text{Si}(\text{O}-\text{Si}(\text{CH}_3)_3)_2\text{CH}_3$ and $-\text{O}-\text{Si}(\text{O}-\text{Si}(\text{Ph})_3)_2\text{Ph}$. When R^2 is an element of the $[-\text{Z}-\text{R}^1]$ group, the monomers are difunctional and may be used to crosslink the polymer structures being formed.
- [00022] Formula (I) describes not only vinylically functionalized, silicone-containing polymer species having a distribution typical for a polymer, but also defined compounds having discrete molecular weights.
- [00023] Particularly preferred silicone-containing substances are the following acrylically or methacrylically modified silicone-containing substances:



- [00024] Methacryloxypropyldimethoxysilyl-endblocked polydimethylsiloxanes (f = from 2 to 500)



- [00025] Methacryloxypropyl-endblocked polydimethylsiloxanes (f = from 2 to 500)



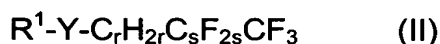
- [00026] Vinylmethoxysilyl-endblocked polydimethylsiloxanes (f = from 2 to 500)

- [00027] Based on the total mass of the polymers, the content of silicon-containing components may be up to 99.9% by weight, preferably from 0.5 to 30% by weight, especially preferably from 1 to 20% by weight.

- [00028] Suitable polymerizable, fluorine-containing substances of component E) are any at least monoolefinically unsaturated compounds which are capable of free-radical polymerization under the reaction conditions selected in each case. The distribution of the individual fluorine-

containing monomers over the polymer chains being formed does not necessarily have to be random. The formation of, for example, block (including multiblock) or gradient-like structures is also within the scope of the invention. Combinations of two or more different, fluorine-containing substances of component E) are also possible, and it is clear to the expert that monofunctional representatives lead to the formation of comblike structures, whereas di-, tri-, or polyfunctional substances of component E) lead to at least part-crosslinked structures.

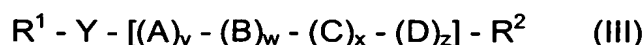
[00029] Preferred fluorine-containing substances of component E) are those of the formula (II).



[00030] In this formula, R^1 is a polymerizable function from the group of the vinylically unsaturated compounds which is suitable for constructing polymeric structures by a free-radical route. R^1 is preferably a vinyl, allyl, methallyl, methylvinyl, acryloyl ($CH_2=CH-CO-$), methacryloyl ($CH_2=C[CH_3]-CO-$), crotonyl, senecionyl, itaconyl, maleyl, fumaryl or styryl radical, more preferably an acryloyl and methacryloyl radical.

[00031] To bond the fluorine-containing moiety to the reactive end group R^1 , a suitable chemical bridge Y is required. Preferred bridges Y are $-O-$, $-C(O)-$, $-C(O)-O-$, $-S-$, $-O-CH_2-CH(O-)-CH_2OH$, $-O-CH_2-CH(OH)-CH_2-O-$, $-O-SO_2-O-$, $-O-S(O)-O-$, $-PH-$, $-P(CH_3)-$, $-PO_3-$, $-NH-$, $-N(CH_3)-$, $-O-(C_1-C_{50})alkyl-O-$, $-O-phenyl-O-$, $-O-benzyl-O-$, $-O-(C_5-C_8)cycloalkyl-O-$, $-O-(C_1-C_{50})alkenyl-O-$, $-O-(CH(CH_3)-CH_2-O)_n-$, $-O-(CH_2-CH_2-O)_n-$ and $-O-([CH(CH_3)-CH_2-O)_n-[CH_2-CH_2-O]_m)_o-$, where n, m and o are each independently numbers from 0 to 200, and the distribution of the EO and PO units may be random or in blocks.

- [00032] r and s are stoichiometrical coefficients which are each independently numbers from 0 to 200.
- [00033] Preferred fluorine-containing substances of component E) of the formula (II) are perfluorohexylethanol methacrylate, perfluorohexoylpropanol methacrylate, perfluorooctylethanol methacrylate, perfluorooctylpropanol methacrylate, perfluorohexylethanolyl polyglycol ether methacrylate, perfluorohexoyl propanolyl poly[ethylglycol-co-propylene glycol ether] acrylate, perfluorooctylethanolyl poly[ethylglycol-blockco-propylene glycol ether] methacrylate, perfluorooctylpropanolyl polypropylene glycol ether methacrylate.
- [00034] Based on the total mass of the polymers, the content of fluorine-containing components may be up to 99.9% by weight, preferably from 0.5 to 30% by weight, especially preferably from 1 to 20% by weight.
- [00035] The macromonomers of component F) are at least monoolefinically functionalized polymers having one or more discrete repeating units and a number-average molecular weight greater than or equal to 200 g/mol. In the polymerization, mixtures of chemically different macromonomers of component F) may also be used. The macromonomers are polymeric structures which are composed of one or more repeating unit(s) and have a molecular weight distribution which is characteristic of polymers.
- [00036] Preferred macromonomers of component F) are compounds of the formula (III).

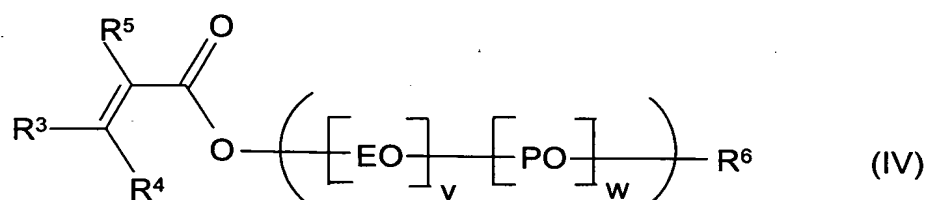


R^1 is a polymerizable function from the group of the vinylically unsaturated compounds which are suitable for forming polymeric structures by a free-radical route. R^1 is preferably a vinyl, allyl, methallyl, methylvinyl, acryloyl ($\text{CH}_2=\text{CH}-\text{CO}-$), methacryloyl ($\text{CH}_2=\text{C}[\text{CH}_3]-\text{CO}-$), crotonyl, senecionyl, itaconyl, maleyl, fumaryl or styryl radical.

- [00037] To bond the polymer chain to the reactive end group, a suitable bridging group Y is required. Preferred bridges Y are $-\text{O}-$, $-\text{C}(\text{O})-$, $-\text{C}(\text{O})-\text{O}-$, $-\text{S}-$, $-\text{O}-\text{CH}_2-\text{CH}(\text{O}-)-\text{CH}_2\text{OH}$, $-\text{O}-\text{CH}_2-\text{CH}(\text{OH})-\text{CH}_2\text{O}-$, $-\text{O}-\text{SO}_2-\text{O}-$, $-\text{O}-\text{SO}_2-\text{O}-$, $-\text{O}-\text{SO}-\text{O}-$, $-\text{PH}-$, $-\text{P}(\text{CH}_3)-$, $-\text{PO}_3-$, $-\text{NH}-$ and $-\text{N}(\text{CH}_3)-$, more preferably $-\text{O}-$.
- [00038] The polymeric center moiety of the macromonomer is represented by the discrete repeating units A, B, C and D. Preferred repeating units A, B, C and D are derived from acrylamide, methacrylamide, ethylene oxide, propylene oxide, acryloyldimethyltaurine, acrylic acid, methacrylic acid, methyl methacrylate, acrylonitrile, maleic acid, vinyl acetate, styrene, 1,3-butadiene, isoprene, isobutene, diethylacrylamide and diisopropylacrylamide.
- [00039] The indices v, w, x and z in the formula (III) represent the stoichiometric coefficients relating to the repeating units A, B, C and D. v, w, x, and z are each independently from 0 to 500, preferably from 1 to 30, although the sum of the four coefficients has to be on average ≥ 1 .
- [00040] The distribution of the repeating units over the macromonomer chain may be random, block-like, alternating or gradient-like.
- [00041] R^2 is a linear or branched aliphatic, olefinic, cycloaliphatic, arylaliphatic or aromatic (C_1-C_{50}) hydrocarbon radical, OH , $-\text{NH}_2$, $-\text{N}(\text{CH}_3)_2$ or is the $[-$

$Y-R^1$] structural unit. In the case that R^2 is $[-Y-R^1]$, the macromonomers are difunctional and are suitable for crosslinking the copolymers.

- [00042] Particularly preferred macromonomers of component F) are acrylically or methacrylically monofunctionalized alkyl ethoxylates of the formula (IV).



- [00043] R_3 , R_4 , R_5 and R_6 are each independently hydrogen or n-aliphatic, isoaliphatic, olefinic, cycloaliphatic, arylaliphatic or aromatic (C_1 - C_{30}) hydrocarbon radicals.
- [00044] R_3 and R_4 are preferably each H or $-CH_3$, more preferably H. R_5 is preferably H or $-CH_3$. R_6 is preferably an n-aliphatic, isoaliphatic, olefinic, cycloaliphatic, arylaliphatic or aromatic (C_1 - C_{30}) hydrocarbon radical. In a preferred embodiment, R^6 is preferably an alkyl radical having from 8 to 24 carbon atoms, especially preferably having from 12 to 22 carbon atoms.
- [00045] v and w are in turn the stoichiometric coefficients relating to the ethylene oxide units (EO) and propylene oxide units (PO). v and w are each independently from 0 to 500, preferably from 1 to 30, although the sum of v and w on average has to be ≥ 1 . The distribution of the EO and PO units over the macromonomer chain may be random, block-like, alternating or gradient-like.

[00046] Further especially preferred macromonomers of component F) have the following structure in accordance with formula (IV):

Name	R ³	R ⁴	R ⁵	R ⁶	v	w
Genapol [®] LA-030 methacrylate	H	H	-CH ₃	-lauryl	3	0
Genapol [®] LA-070 methacrylate	H	H	-CH ₃	-lauryl	7	0
Genapol [®] LA-200 methacrylate	H	H	-CH ₃	-lauryl	20	0
Genapol [®] LA-250 methacrylate	H	H	-CH ₃	-lauryl	25	0
Genapol [®] T-080 methacrylate	H	H	-CH ₃	-talc	8	0
Genapol [®] T-080 acrylate	H	H	H	-talc	8	0
Genapol [®] T-250 methacrylate	H	H	-CH ₃	-talc	25	0
Genapol [®] T-250 crotonate	-CH ₃	H	-CH ₃	-talc	25	0
Genapol [®] OC-030 methacrylate	H	H	-CH ₃	-octyl	3	0
Genapol [®] OC-105 methacrylate	H	H	-CH ₃	-octyl	10	5
Genapol [®] Behenyl-010 methacrylate	H	H	H	-behenyl	10	0
Genapol [®] Behenyl-020 methacrylate	H	H	H	-behenyl	20	0
Genapol [®] Behenyl-010 senecionyl	-CH ₃	-CH ₃	H	-behenyl	10	0
Genapol [®] PEG-440 diacrylate	H	H	H	-acryl	10	0
Genapol [®] B-11-50 methacrylate	H	H	-CH ₃	-butyl	17	13
Genapol [®] MPEG-750 methacrylate	H	H	-CH ₃	-methyl	18	0
Genapol [®] P-010 acrylate	H	H	H	-phenyl	10	0
Genapol [®] O-050 acrylate	H	H	H	-oleyl	5	0

[00047] Especially suitable as macromonomers of component F) are also esters of (meth)acrylic acid with

- (C₁₀-C₁₈) fatty alcohol polyglycol ethers having 8 EO units (Genapol[®] C-080)
- C₁₁ oxo alcohol polyglycol ethers having 8 EO units (Genapol[®] UD-080)
- (C₁₂-C₁₄) fatty alcohol polyglycol ethers having 7 EO units (Genapol[®] LA-070)
- (C₁₂-C₁₄) fatty alcohol polyglycol ethers having 11 EO units (Genapol[®] LA-110)
- (C₁₆-C₁₈) fatty alcohol polyglycol ethers having 8 EO units (Genapol[®] T-080)
- (C₁₆-C₁₈) fatty alcohol polyglycol ethers having 15 EO units (Genapol[®] T-150)

(C₁₆-C₁₈) fatty alcohol polyglycol ethers having 11 EO units (Genapol[®] T-110)

(C₁₆-C₁₈) fatty alcohol polyglycol ethers having 20 EO units (Genapol[®] T-200)

(C₁₆-C₁₈) fatty alcohol polyglycol ethers having 25 EO units (Genapol[®] T-250)

(C₁₈-C₂₂) fatty alcohol polyglycol ethers having 25 EO units and/or iso(C₁₆-C₁₈) fatty alcohol polyglycol ethers having 25 EO units.

The Genapol[®] types are products from Clariant GmbH.

- [00048] The molecular weight of the macromonomers of component F) is preferably from 200 g/mol to 10⁶ g/mol, more preferably from 150 to 10⁴ g/mol and especially preferably from 200 to 5 000 g/mol.
- [00049] Based on the total mass of the polymers, suitable macromonomers may be used up to 99.9% by weight. The ranges finding use are preferably from 0.5 to 30% by weight and from 70 to 99.5% by weight. Particular preference is given to fractions of from 1 to 20% by weight and from 75 to 95% by weight.
- [00050] When acryloyldimethyltaurine and/or acryloyldimethyltaurates are polymerized in the presence of further monomers capable of free-radical polymerization, this results in copolymers.

- [00051] In a preferred embodiment, the polymerization is carried out in the presence of at least one polymeric additive of component G), in which case the additive of component G) is added to the polymerization medium fully or partly dissolved before the actual polymerization. The use of a plurality of additives of component G) is likewise in accordance with the invention. Crosslinked additives of component G) may likewise be used.
- [00052] The additives of component G) or their mixtures merely have to be fully or partly soluble in the polymerization medium selected. During the actual polymerization step, the additive of component G) has a plurality of functions. Firstly it prevents the formation of overcrosslinked polymer fractions in the polymer forming in the actual polymerization step and secondly the additive of component G) is attacked randomly by active free radicals in accordance with the commonly known mechanism of graft copolymerization. This has the result that, depending on the additive of component G), larger or smaller fractions thereof are incorporated into the polymers. In addition, suitable additives of component G) have the property of changing the dissolution parameters of polymers forming during the free-radical polymerization reaction in such a way that the average molecular weights are shifted to higher values. Compared with similar polymers which have been prepared without the addition of the additives of component G), those which have been prepared with the addition of additives of component G) advantageously have a significantly higher viscosity in aqueous solution.
- [00053] Preferred additives of components G) are homo- and copolymers which are soluble in water and/or alcohols, preferably in t-butanol. Copolymers refer to those having more than two different monomer types.

- [00054] Particularly preferred additives of component G) are homo- and copolymers of N-vinylformamide, N-vinylacetamide, N-vinylpyrrolidone, ethylene oxide, propylene oxide, acryloyldimethyltaurine, N-vinylcaprolactam, N-vinylmethylacetamide, acrylamide, acrylic acid, methacrylic acid, N-vinylmorpholine, hydroxyethyl methacrylate, diallyldimethylammonium chloride (DADMAC) and/or [2-(methacryloyloxy)ethyl]trimethylammonium chloride (MAPTAC); polyalkylene glycols and/or alkyl polyglycols.
- [00055] Especially preferred additives of component G) are polyvinylpyrrolidone (e.g. Luviskol K15[®], K20[®] and K30[®] from BASF), poly(N-vinylformamides), poly(N-vinylcaprolactams) and copolymers of N-vinylpyrrolidone, N-vinylformamide and/or acrylic acid which may also be partly or fully esterified.
- [00056] The molecular weight of the additives of component G) is preferably from 10^2 to 10^7 g/mol, more preferably from $0.5 \cdot 10^4$ to 10^6 g/mol.
- [00057] The use amount of the polymeric additive of component G) is, based on the total mass of the monomers to be polymerized in the polymerization, preferably from 0.1 to 90% by weight, more preferably from 1 to 20% by weight and especially preferably from 1.5 to 10% by weight.
- [00058] The further substances which are present in the free-radical polymerization in addition to acryloyldimethyltaurine and/or acryloyldimethyltaurates and the substances selected from one or more of the components D) to G) are preferably further at least monofunctional comonomers capable of free-radical polymerization or polymeric additives.

- [00059] These further substances are referred to hereinbelow as substances selected from component BC).
- [00060] In a preferred embodiment, the substances of component BC) are selected from the comonomers of component B).
- [00061] The comonomers of component B) which may be used are any olefinically unsaturated, noncationic monomers whose reaction parameters allow copolymerization with acryloyldimethyltaurine and/or acryloyldimethyltaurates in the particular reaction media.
- [00062] In a particularly preferred embodiment, the comonomers of component B) are selected from olefinically unsaturated, noncationic, optionally crosslinking comonomers which have at least one oxygen, nitrogen, sulfur or phosphorus atom and a molecular weight of less than 500 g/mol.
- [00063] Preferred comonomers of component B) are unsaturated carboxylic acids and their anhydrides and salts, and also esters with aliphatic, olefinic, cycloaliphatic, arylaliphatic or aromatic alcohols having a carbon number of from 1 to 30.
- [00064] Particularly preferred unsaturated carboxylic acids are acrylic acid, methacrylic acid, styrenesulfonic acid, maleic acid, fumaric acid, crotonic acid, itaconic acid and senecic acid.
- [00065] Preferred counterions are Li^+ , Na^+ , K^+ , Mg^{++} , Ca^{++} , Al^{+++} , NH_4^+ , monoalkylammonium, dialkylammonium, trialkylammonium and/or tetraalkylammonium radicals, and the alkyl substituents of the amines may each independently be (C_1 - C_{22})alkyl radicals or (C_2 - C_{10})hydroxyalkyl radicals.

- [00066] In addition, mono- to triethoxylated ammonium compounds having a differing degree of ethoxylation may find use. The degree of neutralization of the carboxylic acids may be between 0 and 100%.
- [00067] Preferred comonomers of component B) are also open-chain N-vinylamides, preferably N-vinylformamide (VIFA), N-vinylmethylformamide, N-vinylmethacetamide (VIMA) and N-vinylacetamide; cyclic N-vinylamides (N-vinyl lactams) having a ring size of from 3 to 9, preferably N-vinylpyrrolidone (NVP) and N-vinylcaprolactam; amides of acrylic and methacrylic acid, preferably acrylamide, methacrylamide, N,N-dimethylacrylamide, N,N-diethylacrylamide and N,N-diisopropylacrylamide; alkoxyated acrylamides and methacrylamides, preferably hydroxyethyl methacrylate, hydroxymethylmethacrylamide, hydroxyethylmethacrylamide, hydroxypropylmethacrylamide and mono[2-(methacryloyloxy)ethyl] succinate; N,N-dimethylaminoethyl methacrylate; diethylaminomethyl methacrylate; acryloyl- and methacryloylamidoglycolic acid; 2- and 4-vinylpyridine; vinyl acetate; glycidyl methacrylate; styrene; acrylonitrile; vinyl chloride; stearyl acrylate; lauryl methacrylate; vinylidene chloride; and/or tetrafluoroethylene.
- [00068] Likewise suitable as comonomers of component B) are inorganic acids and their salts and esters. Preferred acids are vinylphosphonic acid, vinylsulfonic acid, allylphosphonic acid and methallylsulfonic acid.
- [00069] The proportion by weight of comonomers of component B), based on the total mass of the polymers, may be from 0 to 99.8% by weight and is preferably from 0.5 to 80% by weight, more preferably from 2 to 50% by weight.

- [00070] In a further preferred embodiment, the substances of component BC) are selected from comonomers of component C).
- [00071] Useful comonomers of component C) are any olefinically unsaturated monomers having cationic charge which are capable of forming copolymers in the selected reaction media with acryloyldimethyltaurine or its salts. The resulting distribution of the cationic charges over the chains may be random, alternating, block-like or gradient-like. The cationic comonomers of component C) also include those which bear the cationic charge in the form of a betaine, zwitterionic, or amphoteric structure.
- [00072] In a particularly preferred embodiment, the comonomers of component C) are selected from olefinically unsaturated, cationic comonomers which have at least one oxygen, nitrogen, sulfur or phosphorus atom and a molecular weight of less than 500 g/mol.
- [00073] Comonomers of component C) in the context of the invention are also amino-functionalized precursors which may be converted by polymer-like reactions to their corresponding quaternary (for example reaction with dimethyl sulfate, methyl chloride), zwitterionic (for example reaction with hydrogen peroxide), betaine (for example reaction with chloroacetic acid) or amphoteric derivatives.
- [00074] Particularly preferred comonomers of component C) are diallyldimethylammonium chloride (DADMAC),
[2-(methacryloyloxy)ethyl]trimethylammonium chloride (MAPTAC),
[2-(acryloyloxy)ethyl]trimethylammonium chloride,
[2-methacrylamidoethyl]trimethylammonium chloride,
[2-(acrylamido)ethyl]trimethylammonium chloride,
N-methyl-2-vinylpyridinium chloride

N-methyl-4-vinylpyridinium chloride
 dimethylaminoethyl methacrylate,
 dimethylaminopropyl methacrylamide,
 methacryloylethyl N-oxide and/or
 methacryloylethylbetaine.

- [00075] The proportion by weight of comonomers of component C) may, based on the total mass of the polymers, be from 0.1 to 99.8% by weight, preferably from 0.5 to 30% by weight and more preferably from 1 to 20% by weight.
- [00076] In a further preferred embodiment, the inventive polymers are crosslinked, i.e. they contain comonomers having at least two polymerizable vinyl groups.
- [00077] Preferred crosslinkers are methylenebisacrylamide; methylenebismethacrylamide; esters of unsaturated mono- and polycarboxylic acids with polyols, preferably diacrylates and triacrylates or methacrylates, more preferably butanediol and ethylene glycol diacrylate and methacrylate, trimethylolpropane triacrylate (TMPTA) and trimethylolpropane trimethacrylate (TMPTMA); allyl compounds, preferably allyl (meth)acrylate, triallyl cyanurate, diallyl maleate, polyallyl esters, tetraallyloxyethane, triallylamine, tetraallylethylenediamine; allyl esters of phosphoric acid; and/or vinylphosphonic acid derivatives.
- [00078] An especially preferred crosslinker is trimethylolpropane triacrylate (TMPTA).
- [00079] The proportion by weight of crosslinking comonomers, based on the total mass of the polymers, is preferably up to 20% by weight, more

preferably from 0.05 to 10% by weight and especially preferably from 0.1 to 7% by weight.

- [00080] Preferred polymers are those which are obtainable by copolymerizing substances of at least components A), C) and D).
- [00081] Preferred polymers are also those which are obtainable by copolymerizing substances of at least components A), C) and E).
- [00082] Preferred polymers are also those which are obtainable by copolymerizing substances of at least components A), D) and F).
- [00083] Preferred polymers are also those which are obtainable by copolymerizing substances of at least components A) and F).
- [00084] Useful polymerization media may be any organic or inorganic solvents which behave very substantially inertly with respect to free-radical polymerization reactions and advantageously permit the formation of moderate or high molecular weights. Preference is given to using water; lower alcohols; preferably methanol, ethanol, propanols, iso-, sec- and t-butanol, especially preferably t-butanol; hydrocarbons having from 1 to 30 carbon atoms and mixtures of the aforementioned compounds.
- [00085] The polymerization reaction is preferably effected within the temperature range between 0 and 150°C, more preferably between 10 and 100°C, either at atmospheric pressure or under elevated or reduced pressure. The polymerization may also optionally be performed under a protective gas atmosphere, preferably under nitrogen.
- [00086] To induce the polymerization, high-energy electromagnetic beams, mechanical energy or the customary chemical polymerization initiators

such as organic peroxides, e.g. benzoyl peroxide, tert-butyl hydroperoxide, methyl ethyl ketone peroxide, cumene hydroperoxide, dilauroyl peroxide or azo initiators, e.g. azodiisobutyronitrile (AIBN), may be used. Likewise suitable are inorganic peroxy compounds, e.g. $(\text{NH}_4)_2\text{S}_2\text{O}_8$, $\text{K}_2\text{S}_2\text{O}_8$ or H_2O_2 , optionally in combination with reducing agents (e.g. sodium hydrogensulfite, ascorbic acid, iron(II) sulfate, etc.) or redox systems which contain an aliphatic or aromatic sulfonic acid (e.g. benzenesulfonic acid, toluenesulfonic acid, etc.) as the reducing component.

- [00087] Useful polymerization media may be any solvents which behave very substantially inertly with respect to free-radical polymerization reactions and permit the formation of high molecular weights. Preference is given to using water and lower, tertiary alcohols or hydrocarbons having from 3 to 30 carbon atoms. In a particularly preferred embodiment, the reaction medium used is t-butanol. Mixtures of two or more representatives of the potential solvents described are of course likewise in accordance with the invention. This also includes emulsions of mutually immiscible solvents (e.g. water/hydrocarbons). In principle, all types of reaction are suitable which lead to the inventive polymer structures (for example solution polymerization, precipitation methods, suspension methods).
- [00088] Precipitation polymerization is preferably suitable, more preferably precipitation polymerization in tert-butanol.
- [00089] The list which follows shows 69 copolymers which are preferably present in the inventive concentrates.

[00090] Polymers having hydrophobic side chains, uncrosslinked

No.	Composition	Preparation process
1	95 g AMPS [®] 5 g Genapol T-080 methacrylate	1
2	90 g AMPS [®] 10 g Genapol T-080 methacrylate	1
3	85 g AMPS [®] 15 g Genapol T-080 methacrylate	1
4	80 g AMPS [®] 20 g Genapol T-080 methacrylate	1
5	70 g AMPS [®] 30 g Genapol T-080 methacrylate	1
6	50 g AMPS [®] 50 g Genapol T-080 methacrylate	1,2
7	40 g AMPS [®] 60 g Genapol T-080 methacrylate	2
8	30 g AMPS [®] 70 g Genapol T-080 methacrylate	2
9	20 g AMPS [®] 80 g Genapol T-080 methacrylate	2
10	60 g AMPS [®] 60 g BB10 acrylate	1
11	80 g AMPS [®] 20 g BB10 acrylate	1
12	90 g AMPS [®] 10 g BB10 methacrylate	1
13	80 g AMPS [®] 20 g BB10 methacrylate	1
14	80 g AMPS [®] 20 g Genapol LA040 acrylate	1

[00091] Polymers having hydrophobic side chains, crosslinked

No.	Composition	Preparation process
15	80 g AMPS [®] 20 g Genapol LA040 methacrylate 0.6 g AMA	1
16	80 g AMPS [®] 20 g Genapol LA040 methacrylate 0.8 g AMA	1
17	80 g AMPS [®] 20 g Genapol LA040 methacrylate 1.0 g AMA	1
18	628.73 g AMPS [®] 120.45 g Genapol T-250 acrylate 6.5 g TMPTA	2
19	60 g AMPS [®] 40 g BB10 acrylate 1.9 g TMPTA	1,2
20	80 g AMPS [®] 20 g BB10 acrylate 1.4 g TMPTA	1
21	90 g AMPS [®] 10 g BB10 methacrylate 1.9 g TMPTA	1
22	80 g AMPS [®] 20 g BB25 methacrylate 1.9 g TMPTA	1
23	60 g AMPS [®] 40 g BB10 acrylate 1.4 g TMPTA	1

[00092] Polymers having hydrophobic side chains, crosslinked, grafted

No.	Composition	Preparation process
24	95 g AMPS [®] 5 g BB10 acrylate, 1.9 g TMPTA, 1 g Poly-NVP	1
25	90 g AMPS [®] 10 g BB10 acrylate, 1.9 g TMPTA, 1 g Poly-NVP	1
26	85 g AMPS [®] 15 g BB10 acrylate, 1.9 g TMPTA, 1 g Poly-NVP	1
27	90g AMPS [®] 10 g BB10 methacrylate, 1.9 g TMPTA, 1 g Poly-NVP	1

[00093] Polymers having silicon-containing groups, uncrosslinked

No.	Composition	Preparation process
28	80 g AMPS [®] , 20 g Silvet 867	1
29	80 g AMPS [®] , 50 g Silvet 867	1,2

[00094] Polymers having silicon-containing groups, crosslinked

No.	Composition	Preparation process
30	80 g AMPS [®] , 20 g Silvet 867, 0.5 g MBA	1
31	80 g AMPS [®] , 20 g Silvet 867, 1.0 g MBA	1
32	60 g AMPS [®] , 40 g Y-12867, 0.95 g AMA	1
33	80 g AMPS [®] , 20 g Y-12867, 0.95 g AMA	1
34	90 g AMPS [®] , 10 g Y-12867, 0.95 g AMA	1
35	60 g AMPS [®] , 40 g Silvet 7280, 0.95 g AMA	1,2
36	80 g AMPS [®] , 20 g Silvet 7280, 0.95 g AMA	1
37	90 g AMPS [®] , 10 g Silvet 7280, 0.95 g AMA	1
38	60 g AMPS [®] , 40 g Silvet 7608, 0.95 g AMA	1,2
39	80 g AMPS [®] , 20 g Silvet 7608, 0.95 g AMA	1
40	90 g AMPS [®] , 10 g Silvet 7608, 0.95 g AMA	1

[00095] Polymers having hydrophobic side chains and cationic groups, uncrosslinked

No.	Composition	Preparation process
41	87.5 g AMPS®, 7.5 g Genapol T-110, 5 g DADMAC	1
42	40 g AMPS®, 10 g Genapol T110, 45 g methacrylamide	1
43	55 g AMPS®, 40 g Genapol LA040, 5 g Quat	1
44	75 g AMPS®, 10 g BB10, 6.7 g Quat	1

[00096] Polymers having hydrophobic side chains and cationic groups, crosslinked

No.	Composition	Preparation process
45	60 g AMPS®, 20 g Genapol T-80, 10 g Quat, 10 g HEMA	1
46	75 g AMPS®, 20 g GenapolT-250, 5 g Quat, 1.4 g TMPTA	1
47	75 g AMPS®, 20 g GenapolT-250, 10 g Quat, 1.4 g TMPTA	1
48	75 g AMPS®, 20 g GenapolT-250, 20 g Quat, 1.4 g TMPTA	1

[00097] Polymers having fluorine-containing groups

No.	Composition	Preparation process
49	94 g AMPS®, 2.02 g Fluowet AC 600	1
50	80 g AMPS®, 20 g perfluorooctyl polyethylene glycol methacrylate	1

[00098] Polymers having fluorine-containing groups, grafted

No.	Composition	Preparation process
51	80 g AMPS®, 10 g Fluowet AC 600, 5 g Poly-NVP	1
52	70 g AMPS®, 8 g perfluorooctylethyloxyglycerol methacrylate, 5 g Poly-NVP	1

[00099] Multifunctional polymers

No.	Composition	Preparation process
53	80 g AMPS®, 10 g Genapol LA070, 10 g Silvet 7608, 1.8 g TMPTA	1
54	70 g AMPS®, 5 g N-vinylpyrrolidone, 15 g Genapol T-250 methacrylate, 10 g Quat, 10 g Poly-NVP	1
55	80 g AMPS®, 5 g N-vinylformamide, 5 g Genapol O-150 methacrylate, 10 g DADMAC, 1.8 g TMPTA, 8 g Poly-N-vinylformamide	1
56	70 g AMPS®, 5 g N-vinylpyrrolidone, 15 g Genapol T-250 methacrylate, 10 g Quat, 10 g Poly-NVP	1
57	60 g AMPS®, 10 g Genapol-BE-020 methacrylate, 10 g Genapol T-250 acrylate, 20 g Quat,	1
58	60 g AMPS®, 20 g MPEG-750 methacrylate, 10 g methacryloyloxypropyldimethicone, 10 g perfluorooctyl polyethylene glycol methacrylate, 10 g poly[N-vinylcaprolactone-co-acrylic acid] (10/90)	1
59	80 g AMPS®, 5 g N-vinylformamide, 5 g Genapol O-150 methacrylate, 10 g DADMAC, 1.8 g TMPTA	1
60	70 g AMPS®, 10 g Genapol T-250 acrylate, 5 g N-methyl-4-vinylpyridinium chloride, 2.5 g Silvet Y-12867, 2.5 g perfluorohexyl polyethylene glycol methacrylate, 10 g polyethylene glycol dimethacrylate, 4 g poly[N-vinylcaprolactam]	1
61	10 g AMPS®, 20 g acrylamide, 30 g N-2-vinylpyrrolidone, 20 g Silvet 7608, 10 g methacryloyloxypropyldimethicone, 10 g Fluowet AC 812	2
62	60 g AMPS®, 10 g DADMAC, 10 g Quat, 10 g Genapol-LA-250 crotonate, 10 g methacryloyloxypropyldimethicone, 7 g poly[acrylic acid-co-N-vinylformamide]	1
63	50 g AMPS®, 45 g Silvet 7608, 1.8 g TMPTA, 8 g poly[N-vinylformamide]	1,2
64	20 g AMPS®, 10 g Genapol T 110, 35 g MAA, 30 g HEMA, 5 g DADMAC	2
65	20 g AMPS®, 80 g BB10, 1.4 g TMPTA	2
66	75 g AMPS®, 20 g BB10, 6.7 g Quat, 1.4 g TMPTA	1
67	35 g AMPS®, 60 g acrylamide, 2 g VIFA, 2.5 g vinylphosphonic acid, 2 mol% Fluowet EA-600	1
68	20 g AMPS®, 80 g BB10 methacrylate,	2

No.	Composition	Preparation process
69	5 g AMPS®, 95 g LA 070 methacrylate	2

[000100] The copolymers No. 1 to No. 69 can be synthesized in accordance with the following preparation methods 1 or 2.

Method 1:

[000101] This method is suitable for polymers which can be prepared in precipitation methods in an organic medium (preferably t-butanol, aqueous t-butanol). In this method, the monomers are initially charged in the appropriate solvent, optionally neutralized and subsequently polymerized by adding an initiator. The resulting polymer suspension is stirred for sufficiently long to complete the reaction and to minimize the residual monomer concentration. In the case of low-boiling organic media, the continued stirring phase is carried out in the heat of boiling. On completion of reaction, the later liquid medium and all assistants are added with stirring to the polymer suspension and the lower-boiling former polymerization medium is subsequently removed by distillation. To complete the removal and for more gentle workup, it is possible to work under reduced pressure. On completion of removal, the polymer suspension is stirred further, optionally with the supply of heat and/or addition of further ingredients (for example water, active substances, etc.), until the desired consistency and performance is achieved.

Method 2:

[000102] This method is suitable for polymers which can be prepared in solution methods in an organic medium (preferably t-butanol, aqueous t-butanol). In this method, the monomers are initially charged in the appropriate solvent, optionally neutralized and subsequently polymerized by adding an initiator. The resulting polymer solution is

stirred for sufficiently long to complete the reaction and to minimize the residual monomer concentration. In the case of low-boiling organic media, the continued stirring phase is carried out in the heat of boiling. On completion of reaction, the later liquid medium and all assistants are added with stirring to the polymer solution and the lower-boiling former polymerization medium is subsequently removed by distillation. To complete the removal and for more gentle workup, it is possible to work under reduced pressure. On completion of removal, the polymer solution is stirred further, optionally with the supply of heat and/or addition of further ingredients (for example water, active substances, etc.), until the desired consistency and performance is achieved.

[000103] Chemical naming of the commercial products used:

AMPS [®]	Acryloyldimethyltaurate, either Na or NH ₄ salt (AMPS [®] is a product from The Lubrizol Company)
Genapol [®] T-080	C ₁₆ -C ₁₈ fatty alcohol polyglycolether having 8 EO units
Genapol [®] T-110	C ₁₂ -C ₁₄ fatty alcohol polyglycolether having 11 EO units
Genapol [®] T-250	C ₁₆ -C ₁₈ fatty alcohol polyglycolether having 25 EO units
Genapol [®] LA-040	C ₁₂ -C ₁₄ fatty alcohol polyglycolether having 4 EO units
Genapol [®] LA-070	C ₁₂ -C ₁₄ fatty alcohol polyglycolether having 7 EO units
Genapol [®] O-150 methacrylate	C ₁₆ -C ₁₈ - fatty alcohol polyglycolether Methacrylate having 15 EO units,
Genapol [®] LA-250 crotonate	C ₁₂ -C ₁₄ fatty alcohol polyglycolether crotonate having 25 EO units
Genapol [®] T-250 methacrylate	C ₁₆ -C ₁₈ fatty alcohol polyglycolether methacrylate having 25 EO units
Genapol [®] T-250 acrylate	C ₁₆ -C ₁₈ fatty alcohol polyglycolether methacrylate having 25 EO units
BB10 [®]	Polyoxyethylene(10) behenyl ether

TMPTA	Trimethylolpropane triacrylate
Poly-NVP	Poly-N-vinylpyrrolidone
Silvet® 867	Siloxane-polyalkylene oxide copolymer
MBA	Methylenebisacrylamide
AMA	Allyl methacrylate
®Y-12867	Siloxane-polyalkylene oxide copolymer
Silvet® 7608	Polyalkylene oxide-modified
heptamethyltrisiloxane	
Silvet® 7280	Polyalkylene oxide-modified
	heptamethyltrisiloxane
DADMAC	Diallyldimethylammonium chloride
HEMA	2-Hydroxyethyl methacrylate
Quat	2-(Methacryloyloxy)ethyltrimethylammonium chloride
Fluowet® AC 600	Perfluoroalkylethyl acrylate
Span® 80	Sorbitan ester

[000104] The described grafting of the copolymers with other polymers which can optionally be carried out leads to products having particular polymer morphology which result in optically clear gels in aqueous systems. A potential disadvantage of the copolymers without grafting consists in more or less intense opalescence in aqueous solution. This is based on hitherto unavoidable overcrosslinked polymer fractions which are formed during the synthesis and are present in water swollen only inadequately. This results in light-scattering particles forming, whose size is distinctly above the wavelength of visible light and is therefore the consequence of the opalescence. The described grafting method which is optionally carried out distinctly reduces or completely prevents the formation of overcrosslinked polymer particles compared to conventional techniques. The described optional incorporation either of cationic charges or of silicon, fluorine or phosphorus atoms into the polymers leads to products which have particular sensory and rheological properties in cosmetic formulations. An improvement in the sensory and rheological properties may be desired, especially in the

case of use in rinse-off products (especially hair treatment compositions) and also leave-on products (especially O/W emulsions).

- [000105] In addition to the polymer, the inventive concentrates comprise an organic solvent or solvent mixture whose boiling point is at least 10°C higher than the polymerization medium used, preferably oils from the group of the hydrocarbons, ester oils, vegetable oils and silicone oils.
- [000106] The oils used in accordance with the invention include hydrocarbon oils having linear or branched, saturated or unsaturated C₇-C₄₀ hydrocarbon chains, for example Vaseline, dodecane, isododecane, cholesterol, lanolin, hydrogenated polyisobutylenes, docosanes, hexadecane, isohexadecane, paraffins and isoparaffins; oils of vegetable origin, especially liquid triglycerides such as sunflower oil, corn oil, soya oil, rice oil, jojoba oil, babusscu oil, pumpkin oil, grapeseed oil, sesame oil, walnut oil, apricot oil, macadamia oil, avocado oil, sweet almond oil, meadowfoam oil, castor oil, olive oil, peanut oil, rapeseed oil and coconut oil; oils of animal origin, e.g. beef tallow, pork lard, goose lard, perhydrosqualene, lanolin; synthetic oils such as purcellin oil, isoparaffin, linear and/or branched fatty alcohols and fatty acid esters, preferably Guerbet alcohols having from 6 to 18, preferably from 8 to 10, carbon atoms; ester of linear (C₆-C₁₃) fatty acids with linear (C₆-C₂₀) fatty alcohols; esters of branched (C₆-C₁₃) carboxylic acids with linear (C₆-C₂₀) fatty alcohols, esters of linear (C₆-C₁₈) fatty acids with branched alcohols, especially 2-ethylhexanol; esters of linear and/or branched fatty acids with polyhydric alcohols (for example dimer diol or trimer diol) and/or Guerbet alcohols; alcohol esters of C₁-C₁₀-carboxylic acids or C₂-C₃₀-dicarboxylic acids, C₁-C₃₀-carboxylic monoesters and polyesters of sugar, C₁-C₃₀-monoesters and polyesters of glycerol; waxes such as beeswax, paraffin wax or microwaxes, optionally in combination with hydrophilic waxes, for example cetylstearyl alcohol;

fluorinated and perfluorinated oils; monoglycerides of C₁-C₃₀-carboxylic acids, diglycerides of C₁-C₃₀-carboxylic acids, triglycerides of C₁-C₃₀-carboxylic acids, for example triglycerides of caprylic/capric acids, ethylene glycol monoesters of C₁-C₃₀-carboxylic acids, ethylene glycol diesters of C₁-C₃₀-carboxylic acids, propylene glycol monoesters of C₁-C₃₀-carboxylic acids, propylene glycol diesters of C₁-C₃₀-carboxylic acids, and also propoxylated and ethoxylated derivatives of the abovementioned compound classes.

[000107] Useful silicone oils include dimethylpolysiloxanes, cyclomethicones, polydialkylsiloxanes $R_3SiO(R_2SiO)_xSiR_3$, where R is methyl or ethyl, more preferably methyl, and x is a number from 2 to 500, for example the dimethicones obtainable under the trade names VICASIL (General Electric Company), DOW CORNING 200, DOW CORNING 225, DOW CORNING 200 (Dow Corning Corporation), trimethylsiloxysilicates $[(CH_2)_3SiO]_{1/2x}[SiO_2]_y$, where x is a number from 1 to 500 and y is a number from 1 to 500, dimethiconols $R_3SiO[R_2SiO]_xSiR_2OH$ and $HOR_2SiO[R_2SiO]_xSiR_2OH$, where R is methyl or ethyl and x is a number up to 500, polyalkylarylsiloxanes, e.g. the polymethylphenylsiloxanes obtainable under the trade names SF 1075 METHYLPHENYL FLUID (General Electric Company) and 556 COSMETIC GRADE PHENYL TRIMETHICONE FLUID (Dow Corning Corporation), polydiarylsiloxanes, silicone resins, cyclic silicones, and amino-, fatty acid-, alcohol-, polyether-, epoxy-, fluorine- and/or alkyl-modified silicone compounds, and also polyethersiloxane copolymers, as described in US 5,104,645 and the references cited therein, which may be either in liquid form or resin form at room temperature.

[000108] The inventive concentrates may optionally contain emulsifiers and/or water.

- [000109] Useful emulsifiers include addition products of from 0 to 30 mol of alkylene oxide, in particular ethylene oxide, propylene oxide, butylene oxide, to linear fatty alcohols having from 8 to 22 carbon atoms, to fatty acids having from 12 to 22 carbon atoms, to alkylphenols having from 8 to 15 carbon atoms in the alkyl group and to sorbitan esters; (C₁₂-C₁₈) fatty acid mono- and diesters of addition products of from 0 to 30 mol of ethylene oxide to glycerol; glycerol mono- and diesters and sorbitan mono- and diesters of saturated and unsaturated fatty acids having from 6 to 22 carbon atoms and in some cases their ethylene oxide addition products; addition products of from 15 to 60 mol of ethylene oxide to castor oil and/or hardened castor oil; polyol and in particular polyglycerol esters, for example polyglycerol polyricinoleate and polyglycerol poly-12-hydroxystearate. Preference is given to liquid fatty acid esters which may either be ethoxylated (PEG-10 polyglyceryl-2 laurates) or nonethoxylated (polyglyceryl-2 sesquiisostearates).
- [000110] Further inventive concentrates preferably contain sorbitol esters prepared by reacting sorbitol with fatty acid methyl esters or fatty acid triglycerides. The fatty acid radical in the fatty acid methyl esters and fatty acid triglycerides generally contains from 8 to 22 carbon atoms and may be straight-chain or branched, saturated or unsaturated. Examples thereof are palmitic acid, stearic acid, lauric acid, linoleic acid, linolenic acid, isostearic acid or oleic acid. Useful fatty acid triglycerides include all natural animal or vegetable oils, fats and waxes, for example olive oil, rapeseed oil, palm kernel oil, sunflower oil, coconut oil, linseed oil, castor oil, soybean oil, optionally also in refined or hydrogenated form. Since these natural fats, oils and waxes are normally mixtures of fatty acids having differing chain lengths, this also applies to the fatty acid radicals in the sorbitol esters used in accordance with the invention. The sorbitol esters used in accordance with the invention may also be alkoxylated, preferably ethoxylated.

- [000111] In addition, anionic emulsifiers such as ethoxylated and nonethoxylated mono-, di- or triphosphoric esters, but also cationic emulsifiers such as mono-, di- and trialkylquats and their polymeric derivatives may also be used.
- [000112] Likewise suitable are mixtures of compounds of a plurality of these substance classes.
- [000113] The inventive concentrates are outstandingly suitable as thickeners, bodying agents, emulsifiers, solubilizers, dispersants, lubricants, adhesives, conditioners and/or stabilizers for formulating cosmetic, pharmaceutical and dermatological compositions, in particular of oil-in-water emulsions in the form of creams, lotions, cleansing milk, cream gels, spray emulsions, for example body lotions, aftersun lotions, sunscreens and deodorant sprays.
- [000114] The invention therefore also provides cosmetic, pharmaceutical and dermatological preparations comprising a concentrate which has been prepared by the process according to the invention.
- [000115] The inventive concentrates are used in the cosmetic and pharmaceutical preparations in amounts by weight which result in polymer concentrations of from 0.01 to 10% by weight, preferably from 0.1 to 5% by weight, more preferably from 0.5 to 3% by weight, based on the finished compositions.
- [000116] The inventive compositions may contain anionic, cationic, nonionic, zwitterionic and/or amphoteric surfactants, and also further assistants and additives, cationic polymers, film formers, superfatting agents, stabilizers, active biogenic ingredients, glycerol, preservatives,

pearlizing agents, colorants and fragrances, solvents, opacifiers, and also protein derivatives such as gelatin, collagen hydrolysates, natural- and synthetic-based polypeptides, egg yolk, lecithin, lanolin and lanolin derivatives, fatty alcohols, silicones, deodorizing agents, substances having keratolytic and keratoplastic action, enzymes and carrier substances. In addition, agents having antimicrobial action may be added to the inventive compositions.

[000117] In addition, the inventive compositions may contain organic solvents. In principle, useful organic solvents are all mono- or polyhydric alcohols. Preference is given to alcohols having from 1 to 4 carbon atoms such as ethanol, propanol, isopropanol, n-butanol, i-butanol, t-butanol, glycerol and mixtures of the alcohols mentioned. Further preferred alcohols are polyethylene glycols having a relative molecular mass below 2000. Particular preference is given to using polyethylene glycol having a relative molecular mass between 200 and 600 in amounts of up to 45% by weight, and polyethylene glycol having a relative molecular mass between 400 and 600 in amounts of from 5 to 25% by weight. Further suitable solvents are, for example, triacetin (glycerol triacetate) and 1-methoxy-2-propanol. Short-chain anionic surfactants, especially arylsulfonates, for example cumenesulfonate or toluene-sulfonate, have hydrotropic action.

[000118] The examples which follow are intended to illustrate the subject matter of the invention in detail, without restricting it thereto (the percentages are percentages by weight).

[000119] Various base formulations having a high emulsifier concentration (A1 to A6), having a low emulsifier concentration (B1 to B6) and also without emulsifier (C₁ and C₂) were prepared. In each case, various polymers from the above tables were prepared:

Polymer No. 1, 4: (low modification, uncrosslinked)

Polymer No. 17, 18, 22: (low modification, crosslinked)

Polymer No. 41, 44: (low modification, cationic, uncrosslinked)

Polymer No. 68, 69: (high modification, uncrosslinked)

Example A4 Polymer concentrate having high emulsifier fraction

[000120] A 1 l flat-flange flask equipped with temperature sensor, reflux condenser, precision glass stirrer and pH control is initially charged at 30°C with 395 g of t-butanol, 5 g of isopropanol and 80 g of acryloyldimethyltaurine. Subsequently, neutralization is effected by introducing gaseous ammonia, and the required amount of monomer (laureth-7 methacrylate) and 1.5 g of trimethylolpropane triacrylate (crosslinker) is added to the reaction mixture. The reaction mixture is subsequently inertized by introducing N₂ and heated to 60°C, and the reaction is initiated after 30 minutes by adding 1 g of dilauroyl peroxide. This results in an exothermic reaction in which the interior temperature rises by several degrees. After about 10 minutes, the polymer being formed precipitates, which becomes noticeable in a constant rise in the solution viscosity. After completion of the exothermic phase (about 20-30 minutes), the reaction mixture is heated to boiling and boiled for a further 2 hours to complete the reaction. During this time, the viscosity of the solution falls again. Afterwards, the reflux condenser is replaced by a distillation head with condenser. 71 g of Hostacerin DGI, 105 g of Hostaphat KL 340D and 44 g of Myrithol 318 are now added to the polymer suspension and the majority of t-butanol is subsequently removed by distillation with good stirring. Application of a vacuum removes the residues of the reaction butanol from the mixture. Care has to be taken that the vacuum applied does enable the removal by distillation of the t-butanol, but the corresponding boiling temperature of the solvent at this pressure is not exceeded. Once the

removal of the t-butanol has been completed, the mixture is cooled and the product discharged from the flask.

[000121] The polymer concentrates A1 to A3 and A5 and A6 are prepared in a similar manner.

Example B6 Polymer concentrate having low emulsifier fraction

[000122] A 1 l flat-flange flask equipped with temperature sensor, reflux condenser, precision glass stirrer and pH control is initially charged at 30°C with 400 g of t-butanol 90 g of acryloyldimethyltaurine. Subsequently, neutralization is effected by introducing gaseous ammonia, and 15 g of N-vinylpyrrolidone, 4 g of laureth-7 methacrylate and 5 g of beheneth-25 methacrylate are added to the reaction mixture. The reaction mixture is subsequently inertized by introducing N₂ and heated to 60°C, and the reaction is initiated after 30 minutes by adding 1 g of dilauroyl peroxide. This results in an exothermic reaction in which the interior temperature rises by several degrees. After about 10 minutes, the polymer being formed precipitates, which becomes noticeable in a constant rise in the solution viscosity. After completion of the exothermic phase (about 20-30 minutes), the reaction mixture is heated to boiling and boiled for a further 2 hours to complete the reaction. During this time, the viscosity of the solution falls again. Afterwards, the reflux condenser is replaced by a distillation head with condenser. 8.3 g of Hostacerin DGI, 5.5 g of Hostaphat KL 340D, 82 g of paraffin and 82 g of isopropyl palmitate are now added to the polymer suspension and the majority of t-butanol is subsequently removed by distillation with good stirring. Application of a vacuum removes the residues of the reaction butanol from the mixture. Care has to be taken that the vacuum applied does enable the removal by distillation of the t-butanol, but the corresponding boiling temperature of the solvent at this

pressure is not exceeded. Once the removal of the t-butanol has been completed, the mixture is cooled and the product discharged from the flask.

[000123] The polymer concentrates B1 to B5 are prepared in a similar manner.

Example C1 Polymer concentrate without emulsifier

[000124] A 1 l flat-flange flask equipped with temperature sensor, reflux condenser, precision glass stirrer and pH control is initially charged at 30°C with 400 g of t-butanol and 30 g of acryloyldimethyltaurine. Subsequently, neutralization is effected by introducing gaseous ammonia, and the required amount of macromonomer (70 g of beheneth-25 methacrylate) is added to the reaction mixture. The reaction mixture is subsequently inertized by introducing N₂ and heated to 60°C, and the reaction is initiated after 30 minutes by adding 1 g of dilauroyl peroxide. This results in an exothermic reaction in which the interior temperature rises by several degrees. On completion of this phase (about 20-30 minutes), the reaction solution is heated to boiling and boiled for a further 2 hours to complete the reaction. Subsequently, the reflux condenser is replaced by a distillation head with condenser and the majority of t-butanol is removed by distillation. 178g of Myrithil 318 (corresponds later to 64% by weight) are added to the polymer concentrate. This completely dissolves the polymer in the solvent. Application of a vacuum removes the residues of the reaction butanol from the mixture. Care has to be taken that the vacuum applied does enable the removal by distillation of the t-butanol, but the corresponding boiling temperature of the solvent at this pressure is not exceeded. Once the removal of the t-butanol has been completed, the mixture is cooled and the product discharged from the flask.

[000125] The polymer concentrate C2 is prepared in a similar manner.

[000126] The resulting polymer concentrates were assessed by appearance, viscosity and stability (sedimentation on storage at 25°C for 3 weeks).

Table 1: Polymer concentrates A1-A6, B1-B6, C1 and C2

1. High emulsifier
concentration

	Polymer No.					
	18	22	17	41	22	22
	A1	A2	A3	A4	A5	A6
Polymer	36.0 %	36.0 %	36.0 %	36.0 %	36.0 %	36 %
Hostacerin DGI	25.6 %	12.8 %	51.2 %	25.6 %	28.8 %	30 %
Hostaphat KL 340 D	6.4 %	19.2 %	12.8 %	38.4 %	19.2 %	18 %
Myritol 318	32.0 %	32.0 %	0.0%	16.0 %	24.0 %	16 %
Paraffin	0.0 %	0.0 %	0.0 %	0.0 %	0.0 %	0.0 %
IPP	0.0 %	0.0 %	0.0 %	0.0 %	0.0 %	0.0 %

2. Low emulsifier
concentration

	Polymer No.					
	1	4	44	18	22	22
	B1	B2	B3	B4	B5	B6
Polymer	36.0 %	36.0%	36.0 %	36.0 %	36.0 %	36 %
Hostacerin DGI	4.0 %	2.0 %	4.0 %	2.0 %	3.0 %	3 %
Hostaphat KL 340 D	1.0 %	3.0 %	1.0 %	3.0 %	2.0 %	2 %
Myritol 318	59.0 %	59.0 %	0.0 %	0.0 %	29.5 %	0.0 %
Paraffin	0.0 %	0.0 %	59.0 %	59.0 %	29.5 %	29.5 %
IPP	0.0	0.0	0.0	0.0	0.0	29.5

3. Without emulsifier

	Polymer No.	
	68	69
	C1	C2
Polymer	36.0 %	36.0%
Hostacerin DGI	0.0 %	0.0 %
Hostaphat KL 340 D	0.0	0.0
Myritol 318	64.0 %	59.0 %
Paraffin	0.0 %	5.0 %
IPP	0.0	0.0

Appearance:

[000127] A1-A6, B1-B6: dispersions, pourable (viscosity < 10 000 mPas)
C1, C2: transparent solutions, pourable (viscosity < 10 000 mPas)

Chemical description of the commercial products used:

Hostacerin DGI	Polyglyceryl-2 Sesquiisostearate
Myritol 318	Caprylic/Capric Triglyceride
IPP	Isopropyl palmitate
Hostaphat KL340D	Trilaureth-4 Phosphate